

8 7 6 5 4 3 2 1

UNMENTIONED TOLERANCE

ANGLE ±1/2°	RAD	UC	CHAM
LINEAR ABOVE	0	6	315
1000	2000	4000	
DIMENSIONS UPTO	6	315	1000
2000	4000	8000	
MACHINED TOLE	±0.2	±0.5	±0.8
	±1.2	±2	±3

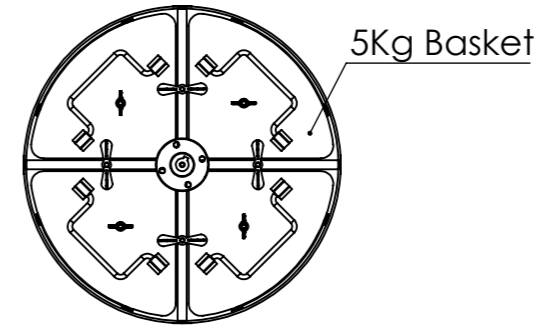
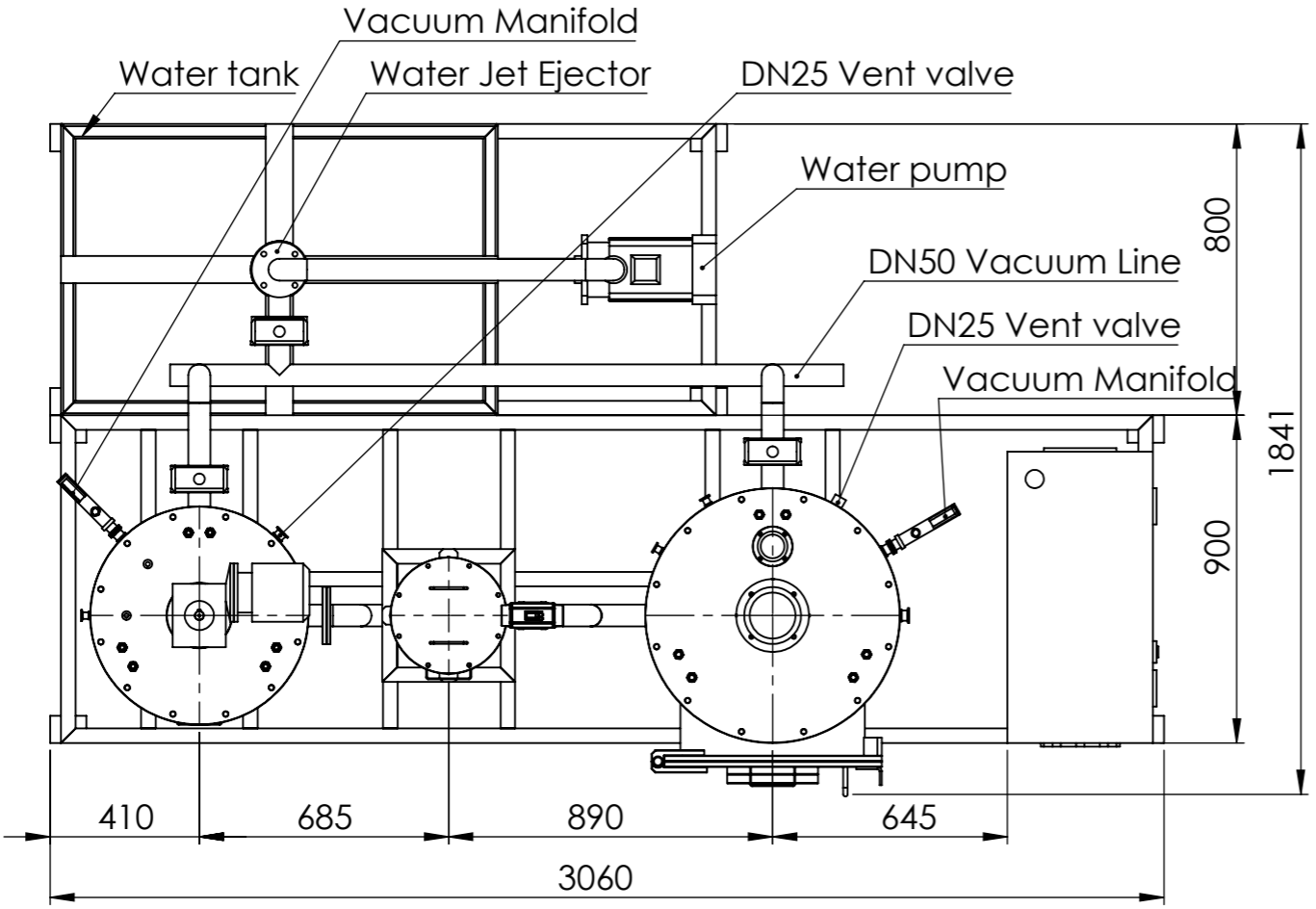
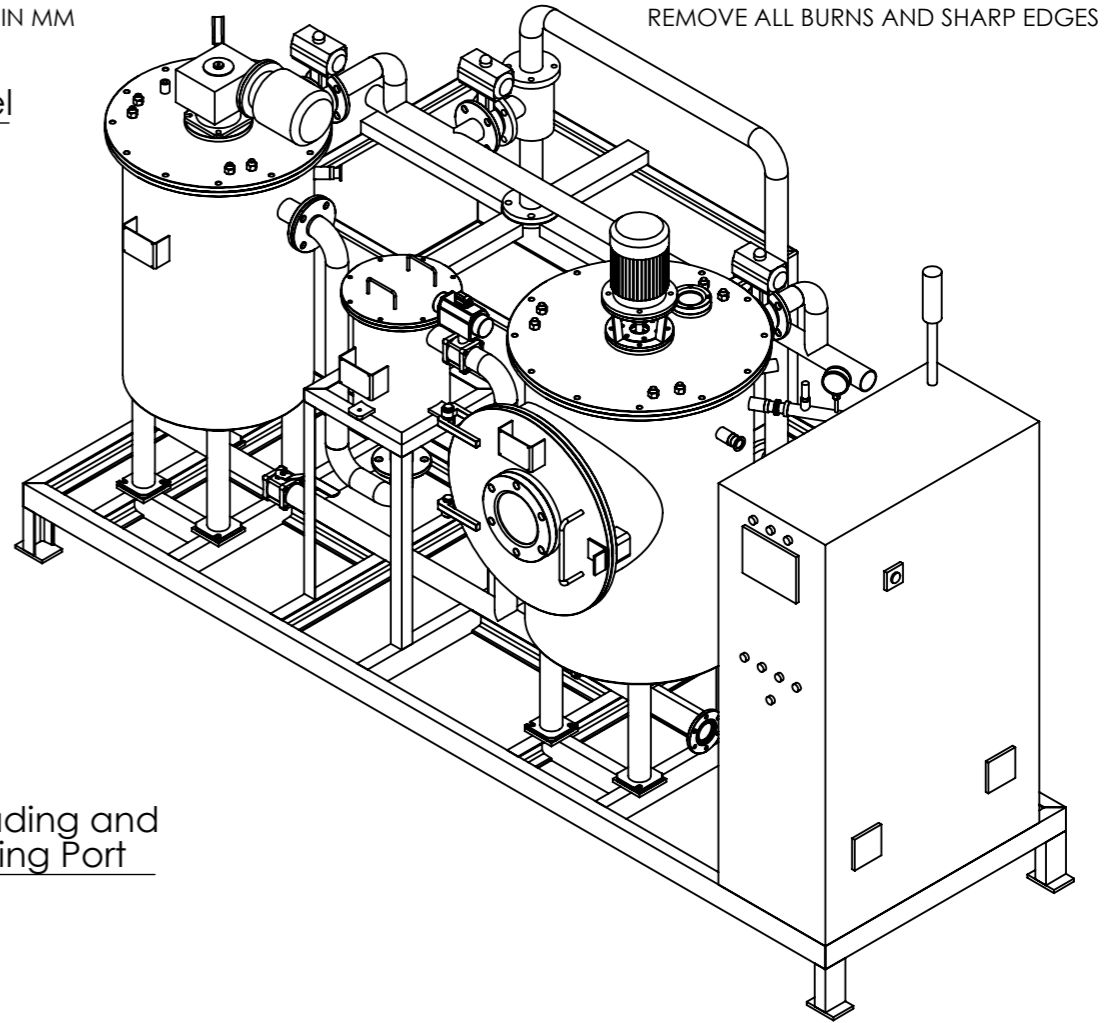
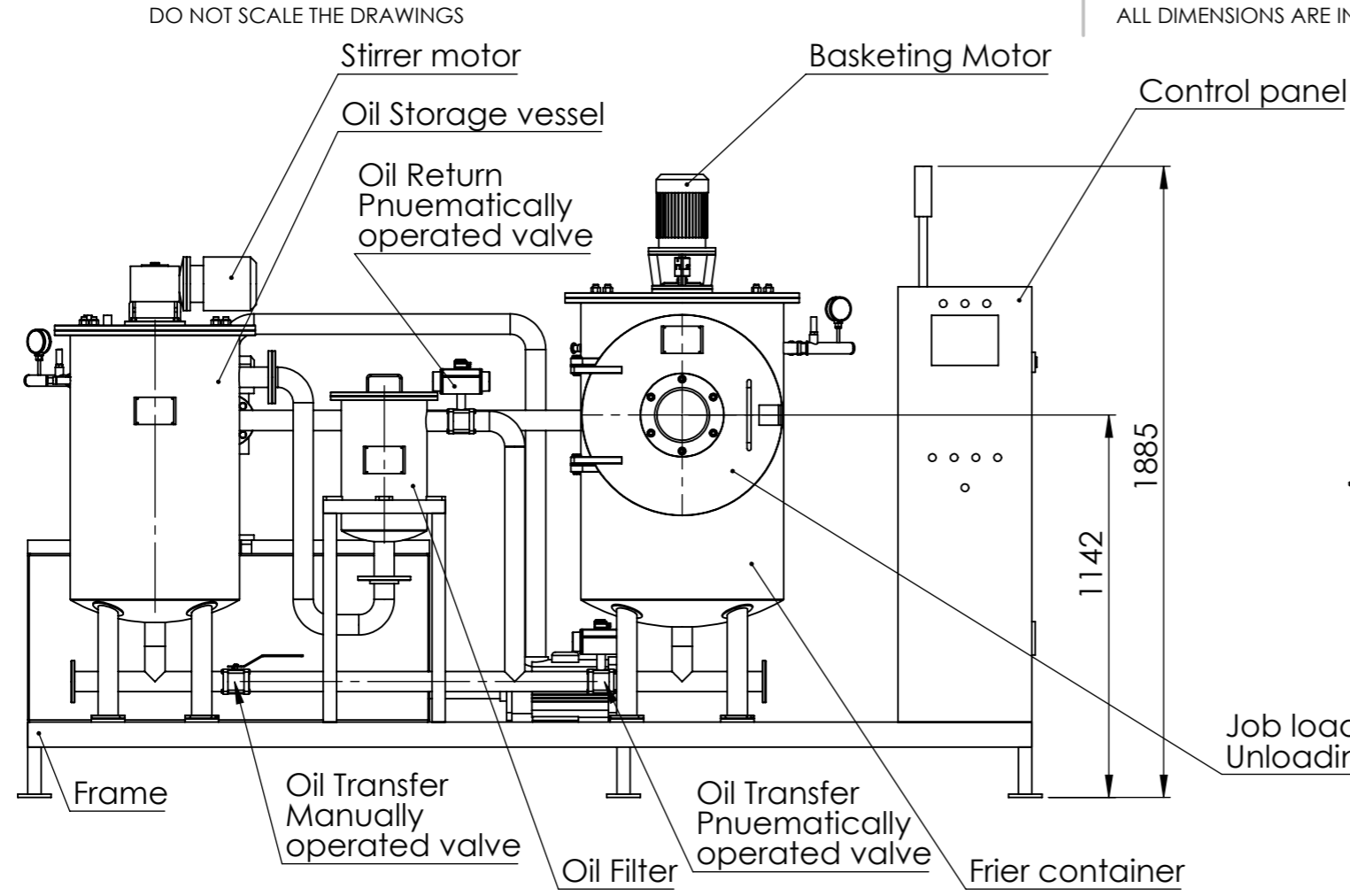
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SURFACE ROUGHNESS PER STD

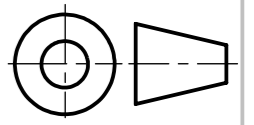
Ra	50	12.5,25	6.3,3.2,1.6	0.8,0.4,0.2	0.1,0.05,0.025
Old	N12	N11,N10	N9,N8,N7	N6,N5,N4	N3,N2,N1
New					

8 7 6 5 4 3 2 1

F
E
D
C
B
A



	DESIGN BY	Mr.Rajiv
	DRAWN BY	Mr.Rajiv
TITLE:- Layout of Vacuum frier unit-2018		APPROVED BY
PROJECT NAME:- Vacuum frier unit		Mr.VNK
PROJECT NO:- VFU-0118		SCALE:- NTS
MATERIAL:-Ref.BOM		SHEET:- A3
QTY:- 01UNIT		NO. OF SHEET:- 01/01
DWG NO:- VFU-0118-00000000		REV.NO.& DATE
		20/06/18



F
E
D
C
B
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